

# INDUSTRIAL PRINTER POSITIONING GUIDE

## ZT220, ZT230, ZT410, ZT420, ZT510, ZT610, ZT620 Shared Key Features








Built to perform day in and day out in even the most demanding environments, Zebra's industrial printers provide all the features and capabilities you need to keep your operations running smoothly today—and for years to come.

These world-renowned workhorses represent the highest standards for performance and longevity across virtually every industrial application. So whether you're printing precision micro labels, labels with barcodes and graphics, hang tags, or encoding UHF RFID tags, we've got you covered.



Plus, all of our industrial printers feature Zebra's highly intelligent Link-OS™ software platform for easier integration, maintenance and remote management.

- **ZT510 and ZT600 Series high-performance printers** are designed for 24/7 rugged reliability in the harshest conditions. Combining our legendary quality with a user-friendly, future-ready platform, these printers sport the most advanced feature set of any Zebra printers to date.
- **ZT400 Series printers** provide outstanding durability and feature-rich capabilities for moderate-volume applications.
- **ZT200 Series printers** are easy to use and provide a lower-cost solution for moderate-volume applications.

SHARED SERIES OVERVIEW	MODEL DIFFERENTIATORS	
<p><b>VALUE ZT200 Series</b></p> <ul style="list-style-type: none"> <li>• Zebra's entry-level industrial printer</li> <li>• Ideal for light industrial and commercial environments</li> <li>• Compact footprint</li> <li>• Bifold door</li> <li>• Available in direct thermal or thermal transfer models</li> <li>• Quick, easy media changing with side-loading design and color-coded cues</li> <li>• Simple to maintain with toolless removal of platen and printhead</li> <li>• Print width of 4.09" (104 mm)</li> </ul>	<p><b>ZT220</b></p>	 <ul style="list-style-type: none"> <li>• 4" simplified user interface with three-button keypad and bicolored LEDs for quick printer status</li> <li>• 300 m ribbon capacity</li> <li>• High-impact polymer cover</li> </ul>
<p><b>ADVANCED ZT400 Series</b></p> <ul style="list-style-type: none"> <li>• Excellent for moderate-volume industrial applications</li> <li>• Standard USB, Serial, Ethernet and Bluetooth® connectivity</li> <li>• Features advancements in print speed, registration and connectivity over the ZT200 Series</li> <li>• Field-installable media handling options</li> <li>• Two open communication slots for non-standard connectivity options</li> <li>• Optional RFID capabilities</li> <li>• Lighted media and ribbon paths for increased visibility</li> <li>• Quick, easy media changing with side-loading design and color-coded cues</li> <li>• Toolless removal of platen and print head</li> <li>• Bifold door</li> </ul>	<p><b>ZT230</b></p>	 <ul style="list-style-type: none"> <li>• Metal covered for added durability in harsher environments</li> <li>• Enhanced, icon-based LCD interface for flexibility and control</li> <li>• 450 m ribbon capacity for extended use between changes</li> <li>• Liner take-up option rewinds an 8" roll (includes peel option)</li> </ul>
<p><b>HIGH-PERFORMANCE ZT510</b></p> <ul style="list-style-type: none"> <li>• 24/7 duty cycle</li> <li>• Designed to withstand the most challenging industrial environments</li> <li>• Field-installable media handling options</li> <li>• Two open communication slots for non-standard connectivity options</li> <li>• Basic feature set</li> <li>• Monochrome graphical display</li> <li>• Standard USB, Ethernet, Bluetooth® LE and Serial connectivity</li> <li>• Through media and ribbon loading</li> </ul>	<p><b>ZT410</b></p>	 <ul style="list-style-type: none"> <li>• Print width of 4.09" (104 mm)</li> <li>• 203, 300 and 600 dpi printing</li> </ul>
<p><b>ADVANCED HIGH-PERFORMANCE ZT600 SERIES</b></p> <ul style="list-style-type: none"> <li>• 24/7 duty cycle</li> <li>• Designed to withstand the most challenging industrial environments</li> <li>• Field-installable media handling options</li> <li>• Two open communication slots for non-standard connectivity options</li> <li>• Enhanced ease-of-use features</li> <li>• Color graphical display</li> <li>• Optional RFID capabilities</li> <li>• Bifold door</li> <li>• Standard USB, Ethernet, Serial, Bluetooth and USB Host connectivity</li> <li>• Side-loading media and ribbon with color-coded cues and error indicators</li> <li>• Socketed printhead</li> </ul>	<p><b>ZT420</b></p>	 <ul style="list-style-type: none"> <li>• Print width up to 6.6" (168 mm)</li> <li>• 203 and 300 dpi printing</li> </ul>
<p><b>HIGH-PERFORMANCE ZT510</b></p> <ul style="list-style-type: none"> <li>• 24/7 duty cycle</li> <li>• Designed to withstand the most challenging industrial environments</li> <li>• Field-installable media handling options</li> <li>• Two open communication slots for non-standard connectivity options</li> <li>• Basic feature set</li> <li>• Monochrome graphical display</li> <li>• Standard USB, Ethernet, Bluetooth® LE and Serial connectivity</li> <li>• Through media and ribbon loading</li> </ul>	<p><b>ZT510</b></p>	 <ul style="list-style-type: none"> <li>• Print width up to 4.09" (104 mm)</li> <li>• 203 and 300 dpi printing</li> </ul>
<p><b>ADVANCED HIGH-PERFORMANCE ZT600 SERIES</b></p> <ul style="list-style-type: none"> <li>• 24/7 duty cycle</li> <li>• Designed to withstand the most challenging industrial environments</li> <li>• Field-installable media handling options</li> <li>• Two open communication slots for non-standard connectivity options</li> <li>• Enhanced ease-of-use features</li> <li>• Color graphical display</li> <li>• Optional RFID capabilities</li> <li>• Bifold door</li> <li>• Standard USB, Ethernet, Serial, Bluetooth and USB Host connectivity</li> <li>• Side-loading media and ribbon with color-coded cues and error indicators</li> <li>• Socketed printhead</li> </ul>	<p><b>ZT610</b></p>	 <ul style="list-style-type: none"> <li>• Print width of 4.09" (104 mm)</li> <li>• 203, 300 and 600 dpi printing</li> <li>• Best-in-class registration tolerances for micro-label applications</li> </ul>
<p><b>ADVANCED HIGH-PERFORMANCE ZT600 SERIES</b></p> <ul style="list-style-type: none"> <li>• 24/7 duty cycle</li> <li>• Designed to withstand the most challenging industrial environments</li> <li>• Field-installable media handling options</li> <li>• Two open communication slots for non-standard connectivity options</li> <li>• Enhanced ease-of-use features</li> <li>• Color graphical display</li> <li>• Optional RFID capabilities</li> <li>• Bifold door</li> <li>• Standard USB, Ethernet, Serial, Bluetooth and USB Host connectivity</li> <li>• Side-loading media and ribbon with color-coded cues and error indicators</li> <li>• Socketed printhead</li> </ul>	<p><b>ZT620</b></p>	 <ul style="list-style-type: none"> <li>• Print width up to 6.6" (168 mm)</li> <li>• 203, 300 dpi printing</li> </ul>

## COMPARE FEATURES TO SEE WHICH PRINTER BEST SUITS YOUR NEEDS<sup>1</sup>

USER NEED	ZT220	ZT230	ZT410	ZT420	ZT510	ZT610	ZT620
PRODUCT DESCRIPTION	4" direct thermal or thermal transfer <sup>2</sup> industrial printer	4" direct thermal or thermal transfer <sup>2</sup> industrial printer	4" thermal transfer <sup>2</sup> industrial printer	6" thermal transfer <sup>2</sup> industrial printer	4" thermal transfer <sup>2</sup> industrial printer	4" thermal transfer <sup>2</sup> industrial printer	6" thermal transfer <sup>2</sup> industrial printer
<b>STANDARD FEATURES</b>							
MEMORY (RAM)	128 MB DRAM (4 MB User Available)	128 MB DRAM (4 MB User Available)	256 MB DRAM (4 MB User Available)	256 MB DRAM (4 MB User Available)	512 MB SDRAM (32 MB User Available)	1 GB SDRAM (32 MB User Available)	1 GB SDRAM (32 MB User Available)
MEMORY (FLASH)	128 MB Flash (58 MB User Available)	128 MB Flash (32 MB User Available)	512 MB Flash (64 MB User Available)	512 MB Flash (64 MB User Available)	2 GB Flash (512 MB User Available)	2 GB Flash (512 MB User Available)	2 GB Flash (512 MB User Available)
STANDARD PROGRAMMING LANGUAGES	ZPL II <sup>®</sup> and EPL <sup>™3</sup>	ZPL II and EPL <sup>3</sup>	ZPL II and EPL	ZPL II and EPL	ZPL, ZPL II	ZPL, ZPL II	ZPL, ZPL II
UNICODE COMPLIANT	Yes	Yes	Yes	Yes	Yes	Yes	Yes
MAXIMUM PRINT SPEED (INCHES PER SECOND-IPS)	6 ips at 203 and 300 dpi	6 ips at 203 and 300 dpi	14 ips at 203 dpi 10 ips at 300 dpi 4 ips at 600 dpi	12 ips at 203 dpi 10 ips at 300 dpi	12 ips at 203 dpi	14 ips at 203 dpi 12 ips at 300 dpi 6 ips at 600 dpi	12 ips at 203 dpi 8 ips at 300 dpi
RESOLUTION (DOTS PER INCH-DPI)	203/300 dpi	203/300 dpi	203/300/600 dpi	203/300 dpi	203/300 dpi	203/300/600 dpi	203/300 dpi
STANDARD CONNECTIVITY	USB 2.0, Serial	USB 2.0, Serial	USB, Serial, Ethernet and Bluetooth <sup>®</sup>	USB, Serial, Ethernet and Bluetooth	Serial, USB, Gigabit Ethernet, Bluetooth <sup>®</sup> LE	Serial, USB, Gigabit Ethernet, USB Host (2), Bluetooth <sup>®</sup> 4.0	Serial, USB, Gigabit Ethernet, USB Host (2), Bluetooth 4.0
USER DISPLAY	Three-button keypad with bicolored status LEDs	LCD standard with bicolored status LEDs	LCD standard with bicolored status LEDs	LCD standard with bicolored status LEDs	Monochrome graphical LCD, status icons	Color graphical LCD, status icons	Color graphical LCD, status icons
<b>MEDIA CHARACTERISTICS</b>							
MEDIA WIDTH	0.75" (19.4 mm) to 4.50" (114 mm)	0.75" (19.4 mm) to 4.50" (114 mm)	Tear/Cutter: 1.00" (25.4 mm) to 4.50" (114 mm) Peel/Rewind: 1.00" (25.4 mm) to 4.25" (108 mm)	Tear/Cutter: 2.00" (51 mm) to 7.0" (178 mm) Peel/Rewind: 2.00" (51 mm) to 6.75" (171 mm)	Label and liner: 0.79" (20 mm) to 4.5" (114 mm)	Label and liner: 0.79" (20 mm) to 4.5" (114 mm)	Label and liner: 2.0" (51 mm) to 7.1" (180 mm)
MAXIMUM MEDIA ROLL SIZE (OUTSIDE DIMENSION)	8.0" (203 mm) O.D. on a 3" (76 mm) I.D. core, 6.0" (152 mm) O.D. on a 1" (25 mm) I.D. core	8.0" (203 mm) O.D. on a 3" (76 mm) I.D. core, 6.0" (152 mm) O.D. on a 1" (25 mm) I.D. core	8.0" (203 mm) O.D. on a 3" (76 mm) I.D. core	8.0" (203 mm) O.D. on a 3" (76 mm) I.D. core	8.0" (203 mm) O.D. on a 3" (76 mm) I.D. core	8.0" (203 mm) O.D. on a 3" (76 mm) I.D. core	8.0" (203 mm) O.D. on a 3" (76 mm) I.D. core
MAXIMUM RIBBON LENGTH	984' (300 m)	1476' (450 m)	1476' (450 m)	1476' (450 m)	1476' (450 m)	1476' (450 m)	1476' (450 m)
<b>PHYSICAL CHARACTERISTICS</b>							
CONSTRUCTION	High-impact polymer	Metal	Metal	Metal	Metal	Metal	Metal
<b>ADDITIONAL FEATURES</b>							
OPTIONAL CONNECTIVITY	Parallel, 10/100 Ethernet, 802.11a/b/g/n wireless, one open communication slot	Parallel, 10/100 Ethernet, 802.11a/b/g/n wireless, one open communication slot	Parallel, 802.11a/b/g/n wireless, two open communication slots	Parallel, 802.11a/b/g/n wireless, two open communication slots	Parallel, 802.11a/c with Bluetooth 4.0, USB Host, IPv6 <sup>4</sup> , Gigabit Ethernet, two open communication slots	Parallel, 802.11a/c, Applicator Port, USB Host, IPv6 <sup>4</sup> , Gigabit Ethernet, two open communication slots	Parallel, 802.11a/c, Applicator Port, USB Host, IPv6 <sup>4</sup> , Gigabit Ethernet, two open communication slots
RFID OPTION	No	No	Yes	Yes	No	Yes	Yes

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<sup>1</sup>Specifications subject to change without notice.

<sup>2</sup>All thermal transfer printers can operate in direct thermal mode.

<sup>3</sup>EPL available on 203 dpi model only.

<sup>4</sup>IPv6 requires Parallel Port.